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U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE			
<b>POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST (REVOCATION OF PRIOR POWERS AND APPOINTMENT OF NEW POWER) and 3.73(b) STATEMENT</b>		Docket Number: <b>13877/11001 (formerly 126583)</b>	
Application Number: <b>10/563,762</b>	Filing Date: <b>January 9, 2006</b>	Examiner: <b>Not Yet Assigned</b>	Art Unit:
Invention Title: <b>AN AQUEOUS SOLUTION OF A SODIUM SALT OF HEDTA</b>		Inventor(s): <b>Martin HEUS et al.</b>	

Address to:

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

I hereby certify that this correspondence is being deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on:

Date:

Signature:

*November 14, 2006*  
*Kenneth J. Holliday*

SIR:

Applicant submits herewith a Power of Attorney by Assignee of Entire Interest (and Revocation of Prior Powers) and 3.73(b) Statement in the above-identified patent application.

No fee is believed due for submission of this Power of Attorney. If there is a fee however, the Commissioner is hereby authorized to charge such fee to the Kenyon & Kenyon LLP Deposit Account No. 11-0600

Dated: *November 14, 2006*

Respectfully submitted,

By:

*Kevin T. Godlewski*

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U.S. DEPARTMENT OF COMMERCE  
PATENT AND TRADEMARK OFFICE

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SIR:

**AKZO NOBEL N.V.**, as assignee of the entire interest of the above-identified patent application by virtue of the executed assignment as indicated below, hereby revokes all powers of attorney previously given and appoints the practitioners associated with Kenyon & Kenyon LLP's customer number:

**26646**

to prosecute and transact all business in the Patent and Trademark Office connected therewith.

**AKZO NOBEL N.V.**, is the assignee of the entire right, title and interest in U.S. Patent Application Serial No. 10/563,762 by virtue of the following chain of title from the inventor(s) to the current assignee as shown below:

From: Martin HEUS; Hans LAMMERS and Jim LEPAGE

To: **AKZO NOBEL N.V.**

The document was recorded in the United States Patent and Trademark Office on February 28, 2006 at

Reel 017298, Frame 0896, or for which a copy thereof is attached.

Please send all correspondence and direct telephone calls to:

Patrick J. Birde, Esq.  
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The undersigned is authorized to act on behalf of the assignee:

**AKZO NOBEL N.V.**

Date: October 31, 2006

By: 

Name: Pieter Cornelis Schalkwijk

Title: Holder of Proxy

By: 

Name: Petrus Hubertus van Deursen

Title: Holder of Proxy